

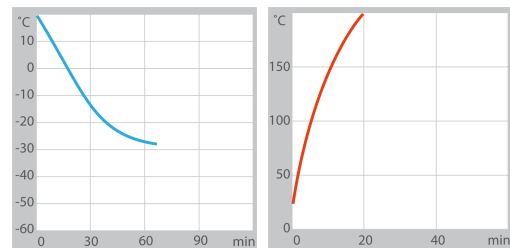
## F25-HL Refrigerated/Heating Circulator

### Superior models for most demanding applications

JULABO Refrigerated & Heating Circulators for heating and cooling are suitable for external temperature tasks and for temperature applications directly in the bath. A model from three different series' with different capacities can be selected. Powerful circulating pump systems and high heating and cooling capacities guarantee short heat-up and cool-down times. The inevitable dust accumulation that occurs in refrigeration systems is solved by means of an easily removed venting grill, which allows for easy cleaning. Depending on the model, the units are equipped with handles or castors for an easy transportation. All models have a drain tap on the front allowing the fluid to be drained easily. The compact assembly of each unit enables a space to be saved in the laboratory.

### Your advantages

- VFD COMFORT DISPLAY
- LCD DIALOG DISPLAY backlit for convenient interactive operation
- Keypad for setpoints, warning/safety values and menu functions
- ICC (Intelligent Cascade Control), self-optimizing temperature control
- TCF Temperature Control Features to optimize the control behaviour
- ATC3 3-Point-Calibration
- Pt100 External sensor connection for measurement and control
- SMART PUMP, electronically adjustable pump stages
- Druck- und Saugpumpe
- Early warning system for low liquid level (DBGM 203 06 059.8)
- Adjustable high temperature cut-out, visible via display
- RS232/RS485 interface for online communication
- Optional: Analog interface
- Integrated programmer for 6 x 60 program steps
- Connections for solenoid valve and HSP booster pump
- Active Cooling Control



- Cool-down time (Ethanol)
- Heat-up time (thermal)

### Technical Data

Order No.	9312625
Model series	HighTech
Category	Refrigerated - Heating Circulators
Working temperature range (°C)	-28 ... +200
Temperature control	ICC
Temperature stability (°C)	±0.01
Setting / display resolution	0.01 °C
Integrated programmer	6x60 steps
Temperature Display	VFD, LCD

Heating capacity (kW)	2
Cooling capacity (Medium Ethanol)	°C 20 0 -20
	kW 0.26 0.2 0.06
Pump capacity flow rate (l/min)	22-26
Pump capacity flow pressure (bar)	0.4-0.7
Pump capacity flow suction (bar)	0.2-0.4
Bath opening / bath depth (W x L / D cm)	12 x 14 / 14
Pump connections	M16x1
Barbed fittings diameter (inner dia. / mm)	8 / 12
Filling volume liters	4.5
Refrigerant stage 1	R134a
Filling volume refrigerant stage 1 (g)	84
Global Warming Potential for R134a	1430
Carbon dioxide equivalent stage 1 (t)	0.12
External Pt100 sensor connection	integrated
Digital interface	RS232, RS485 Optional: Profibus
Ambient temperature	5...40 °C
Dimensions W x L x H (cm)	23 x 42 x 64
Weight (kg)	32
Classification according to DIN12876-1	Classification III (FL)
Included with each unit	2 each barbed fittings for tubing 8 and 12 mm inner dia. (pump connections M16x1 female).
Cooling of compressor	Air
Power requirement V / Hz / A	230/50/12
Available voltage versions	230 V / 50 Hz
	115 V / 60 Hz
	100 V / 50-60 Hz
	230 V / 60 Hz

## Characteristics

### Display



#### A perfect view

Ample, easy to read VFD Comfort display for simultaneous display of 3 values, warning functions, high temperature cut-off, pump stages (resolution 0.01 °C)



#### Additional plain text information

Comfortable LCD dialog display for interactive operation with plain text display



#### Pump stage and liquid level

Backlit indicator for selected pump stages and filling volume on Presto® PLUS, Magnum 91 & Forte HT




### Operation






#### Comfortable and detailed

Comfortable keypad with additional menu functions for pump stages, calibration, control parameters, programmer, warnings, etc.




## Temperature Control



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**For perfect results**  
 'Intelligent Cascade Control', automatic & self optimizing adjustment of PID control parameters, temperature stability  $\pm 0.005$  °C internal,  $< \pm 0.05$  °C external
- 
**Full control**  
 'Temperature Control Features' for individual optimization, access to all important control parameters, additional settings for band limit, limits, Co-Speedfactor etc.
- 
**Highest measuring accuracy**  
 'Absolute Temperature Calibration' for manual compensation of a temperature difference, 3-point calibration

## Refrigeration Technology





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**Consistent cooling capacity**  
 Easily removable venting grid for quick and easy cleaning
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**100 % Cooling capacity**  
 'Active Cooling Control' for cooling available throughout the entire working temperature range, fast cool-down even at higher temperatures
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**Condensation and ice protection**  
 A heated cover plate prevents condensation or ice build-up in the bath

## Technical Features

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**Clever pump system**  
 Reliable and consistent pump capacity, electronically adjustable pump stages
- 
**Control from the external application**  
 External Pt100 sensor connection for precise measurement and control directly in the external application
- 
**Connection compliant to standard**  
 RS232/RS485 dual-interface for serial data transmission according to EIA-485 industry standard (2-wire bus technology), upgradable with Profibus DP

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**Optimal program control**  
 For the execution of time and temperature dependant profiles, 6 temperature profiles with 60 steps max., with real time clock
- 
**Connection of additional equipment**  
 Stake connections for solenoid valve, HSP booster pump and HST booster heater

## Warning & Safety Functions

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**Early warning system for low liquid level**  
 Maximum safety for applications, optical and audible alarm, allows user to refill bath fluid before the unit shuts down
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**Early warning system for high/low temperature limits**  
 Maximum safety for applications, optical and audible alarm, convertible to automated cut-off function
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**Enhanced protective functions**  
 Maximum safety, adjustable high temperature cut-off or dry-running protection, additional display of setpoints permits easy and precise adjustments
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**For flammable bath fluids**  
 Classification III (FL) according to DIN 12876-1