

# Environmental Walk-in Chambers



for Stability Testing and Storage





# Environmental Walk-in Chambers for Stability Testing and Storage in Three Different Sizes

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Our Environmental Walk-in Chambers with either 59 sq.ft., 88 sq.ft. or 132 sq.ft. internal dimensions and 8 ft height are an excellent choice for stability testing in Pharma, Food & Beverage, Cosmetics, Material Testing and many other fields of application.

Perfect test conditions are maintained in a wide range of temperature from 50°F to 122°F (10°C to 50°C) and relative humidity of 20% to 90% RH.

In Pharma, our Walk-in Chambers cover long-term and accelerated stability test conditions as specifed in the ICH Q1A (R2) for new drug substances and drug products.

### **Series WIC**

Our walk-in chambers are designed and produced in Germany, and the temperature and environmental conditioners are made by Parameter Generation and Control in Black Mountain, NC USA. The chambers offer a wide range of features and benefits to perfectly meet requirements in stability testing.



### **PRODUCT FEATURES**

- Relative humidity accuracy of ± 2.5%
- Temperature accuracy of ± 1.5°C
- Duct work for proper distribution of air
- Highly insulated room panels with U value of only 0,21 W/m<sup>2</sup>K
- LED Lighting with motion detector
- High quality room elements, made in Germany
- Exterior service accessibility

### **BENEFITS**

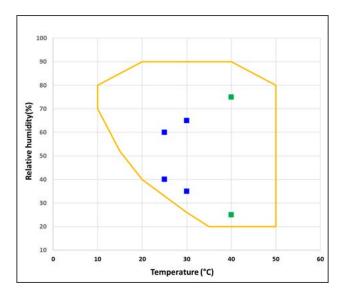
- · Stable and uniform environment
- Fully complies with Pharma regulations (ICH)Equipment
- Longevity; corrosion resistant
- Ease of operation
- Environmental friendly refrigerant with GWP value 547
- Maintenance possible with the least possible disruption to the climate conditioning
- 3 years warranty

Specification:		
Room Elements	Galvanized sheet steel, polyester coated, white, similar to RAL 9010 4 inch / 100 mm PU foam U value: $0.21 \text{W/m}^2 \text{K}$	
	Floor overlay is chrome-nickel steel, pattern-rolled 5WL	
Floor	Surface load: 1,000 lbs/sq. ft.	
11001	Wheel load (rubber wheel): 224 lbs on a .62 sq. inch	
	Wheel load (steel wheel): Not passable!	
Door	Hinged door (single leaf), door leaf: 4 inch,	
	Clear door opening dimensions: 2'11" / 900 mm x 6'7" / 2000 mm	
	Door version with press lever	
	Viewing window, triple insulated, fixed glass	
	Clear dimensions of window: 14.6 x 14.6 inch	

### **TECHNICAL DATA**

Description	
Electrical	
Frequency	60 HZ
Voltage (Mains Power)	208/230 Volts
Phase	1
Full Load Amps	11 Amps, FLA
Typical Running Amps	8 Amps, RLA
Minimum Circuit Ampacity	13 Amps
Maximum External Protector	20 Amps
Maximum Heat of Rejection	6,157 BTU/Hr (1,551 KCAL/Hr)
Heaters, Air	751/918 Watts
Water	
Process Water Max. Pressure	125 PSIG
Process Water Min. Pressure	25 PSIG
Process Water Max. Usage	3 Gal/Day
Max. Condensate Production	3 Gal/Day
Temperature and Relative Environmental Control	
Temperature Range	50-122 °F / 10-50°C
Acceptable Ambient Range	65-95 °F / 18-35°C
Temperature Variantion (Spatial)	±1.5 K
Temperature Fluctuation (Temporal)	±0.5 K
Relative Environmental Range	20-93% RH (limited to 7°C dew point)
Relative Humidity Constancy	±2.5 %Rh
Refrigerant	
R450A	0.4 tons C02 / 547 GWP

### TEMPERATURE-ENVIRONMENTAL CHART



ICH long term stability testing
Accelerated stability testing

### **FEATURES & ACCESSORY**



Lockable door. Even when locked, the door can be opened from the inside at any time.



Lighting with motion sensor.



Heavy duty shelves.
Shelf height: 8'7" / 2.007 mm
5 shelf levels standard. Additional shelves optional.
Room lighting with motion detector standard.
Robust stainless steel trolley ramp for safe and convenient access.



Conditioner postitioning at backside of chamber.
Low-noise operation and tidy connection lines.
Technology hidden from front view.
Mounting of the conditioner on the front is optionally possible.



### **INSTALLATION REQUIREMENTS**

### Installation requirements:

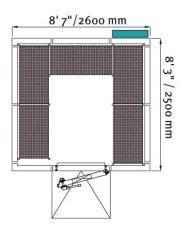
flat, leveled floor electric power supply 208V / 60 Hz, 11.5 A feed water (tap water or softened water) Drain water hose / connection

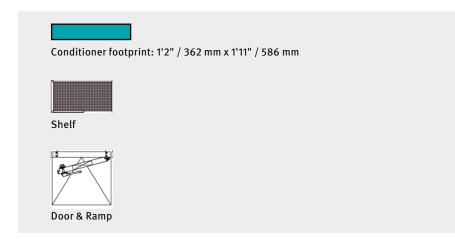
in-house transportation to side of installation: by the customer.

Chamber: clearance to walls  $\gt$  2 inch / 40 mm; clearance to wall (door side): 3' 8" / 1100 mm

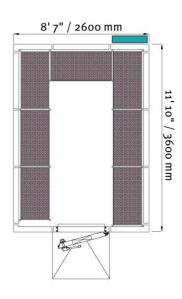
Conditioner: clearance to walls > 3' / 915 mm

### WIC 1 | Door on short side

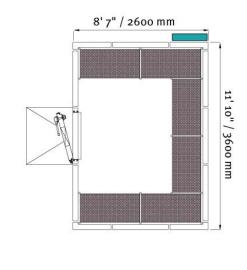




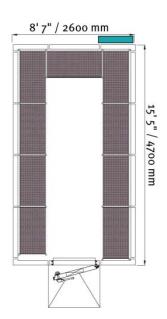
WIC 2 | Door on short side



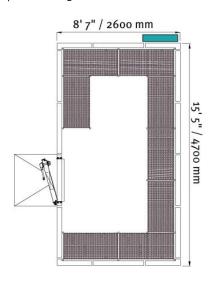
WIC 2 | Door on long side



WIC 3 | Door on short side



WIC 3 | Door on long side



## DIMENSIONS (ROOM W/O CONDITIONER, ACCESSORIES)

<b>Room Sizing Options</b>	
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Size	Dimensions	Side 1	Side 2	Height	Usable space (shelves)
WIC 1	outer	8' 7" / 2600 mm	8' 3" / 2500 mm	8' 2" / 2470 mm	
	inner	7' 10" / 2400 mm	7' 6" / 2300 mm	7' 5" / 2270 mm	— 187 cb.ft. / 5295 liter
WIC 2	outer	8' 7" / 2600 mm	11' 10" / 3600 mm	8' 2" / 2470 mm	– 264 cb.ft. / 7476 liter
	inner	7' 10" / 2400 mm	11' 1" / 3400 mm	7' 5" / 2270 mm	
WIC 3	outer	8' 7" / 2600 mm	15' 5" / 4700 mm	8' 2" / 2470 mm	342 cb.ft. / 9685 liter
	inner	7' 10" / 2400 mm	14' 9" / 4700 mm	7' 5" / 2270 mm	
*with shelf set					
Conditioner, vertical	outer	1' 3" / 362 mm	2' 3" / 586 mm	6' 5" / 1956 mm	

### ORDERING OPTIONS WALK-IN CHAMBER MODEL

Description	Order No.
Walk-in chamber, size 1	9800-0001
Walk-in chamber, size 1, conditioner on Ceiling	9800-0002
Walk-in chamber, size 2	9800-0003
Walk-in chamber, size 2, conditioner on Ceiling	9800-0004
Walk-in chamber, size 3	9800-0007
Walk-in chamber, size 3, conditioner on Ceiling	9800-0008
	Walk-in chamber, size 1 Walk-in chamber, size 1, conditioner on Ceiling Walk-in chamber, size 2 Walk-in chamber, size 2, conditioner on Ceiling Walk-in chamber, size 3

### ORDERING OPTIONS ACCESSORY

Accessory	Description		Order No.
Ramp for all WIC models	suitable for all WIC models	(208 V)	8012-2155
Shelf set small (for WIC 1 models)	suitable for WIC 1, WIC 1 C	(208 V)	8012-2156
Shelf set medium (for WIC 2 models)	suitable for WIC 2, WIC 2 C	(208 V)	8012-2157
Shelf set large (for WIC 3 models)	suitable for WIC 3, WIC 3 C	(208 V)	8012-2158

### SERVICES

Description	Order No.
Installation and Comissioning	DL10-0800
IQ-OQ Qualification	DL40-0200
Service (Preventive Maintenance)	DL20-1000

# **BINDER** products

CO2 incubators

Incubators

Cooling incubators

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Walk-in-chambers



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